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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:33 am

Work Order No : 0024024 ✓
Project Name : pB67-43001-243 ✓
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-243
Description : Handle Arm Extension
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 08-09-05
Est Finish Date : 09-28-05
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd :
Department Code:
Burden Flags* : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

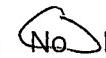
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No  DQA: 

Date: 05/09/31

NOTE: Date & initial all entries

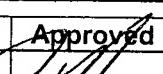
QA: N/C Closed: _____

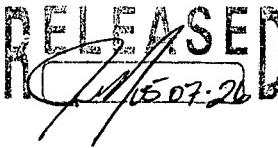
Date: _____

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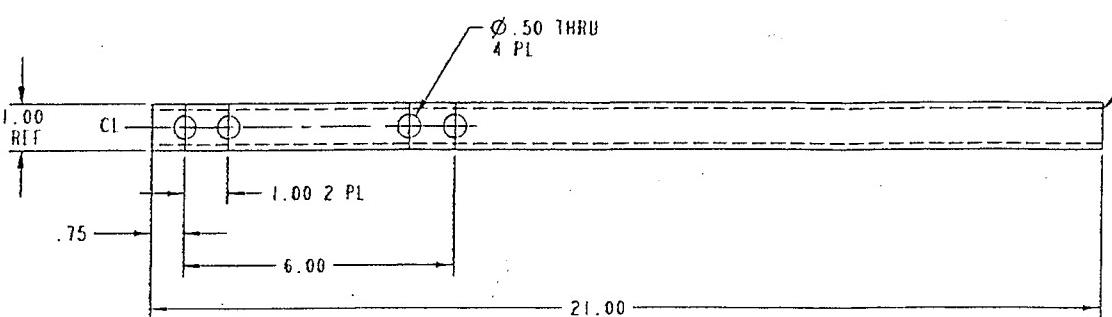
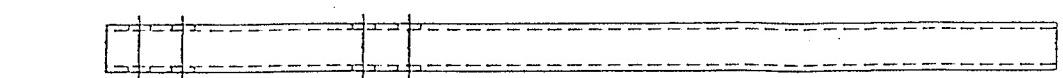
DART AEROSPACE LTD	Work Order:	24024
Description: Handle Arm Extension	Part Number:	B67-43001-243
Dwg: B67-43001 Rev. B page 21	Qty:	20 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/12	20
2	MC	Turn as per Dwg B67-43001 Material: 6061-T6 tubing 1.00" x 0.187" wall (QQ-A-200/8 or QQ-A-225/8) (M6061T6T1.00W.188) Identify for B67-43001-243		Dwg Rev: B	
		Batch: M18101		RL	05.08.15 20
3	QC2	Inspect parts as they come off the machine		RL	05.08.15 20
4	MC	Deburr		RL	05.08.15 20
5	MM	Mill as per Dwg B67-43001	YD	05.08.15	20
6	QC2	Inspect parts as they come off the machine	YD	05.08.25	20
7	QC8	Second check	JL	05.08.25	20
8	MM	Deburr	YD	05/08/25	20
9	ST	Identify and Stock	CJ	05/08/30	20
10	AC	Cost / part: 7.70	SAC	05/08/02	20
11	DC	Close W/O 7.70 Inspect Level 21	DP	05/08/31	20

Rev	Date	Change	Revised By	Approved
A	05.07.20	New issue	KJ/JLM	

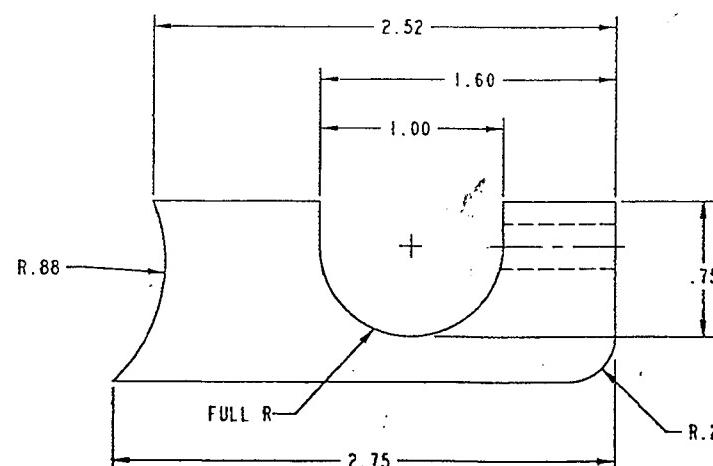
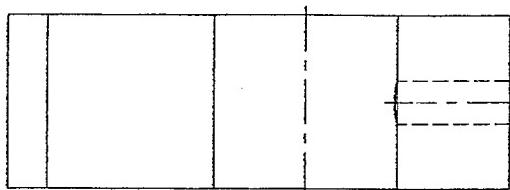
RELEASED

05/07/20

8 | 7 | 6 | 5 | 4 | 3 | 2 |



① -239 SQUARE TUBE

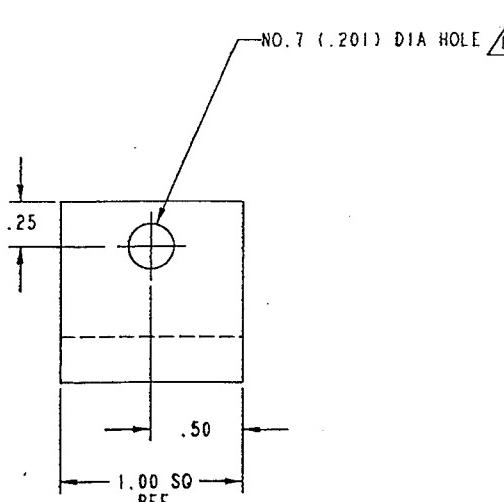
MATL: 1.00 SQ X .125 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



-241 TUBE DETENT CLIP

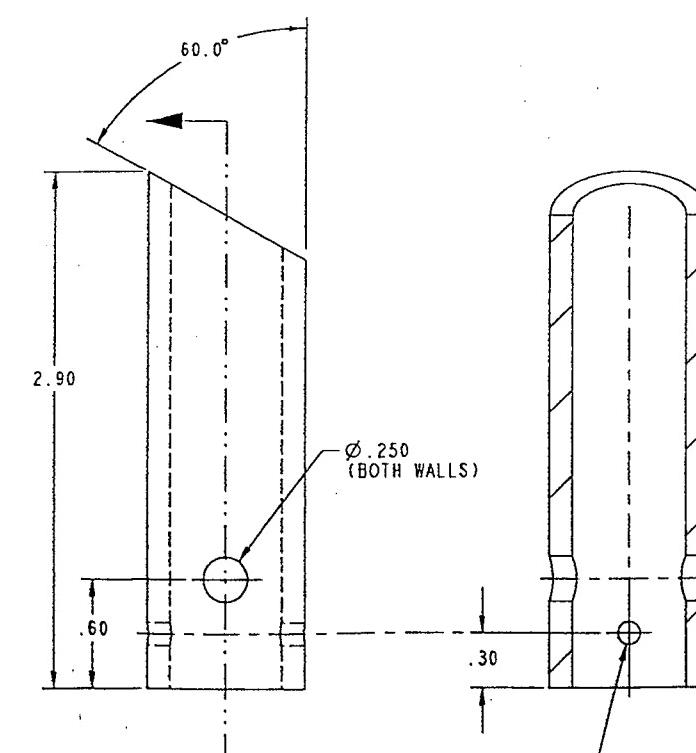
MATL: 1.00 SQ, 6061-T6
QQ-A-200/8
SCALE 2.000

REPLACED BY
① D3440-9
X4



① -243 TUBE HANDLE EXTENSION

MATL: .875 OD X .125 WALL, 6061-T6
QQ-A-200/8
SCALE 2.000



SET PIN HOLE
LOCATED AT INSTALLATION
SHOWN HERE FOR REF

① -139 SQUARE TUBE

MATL: 1.00 SQ X .125 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

PREMIER AVIATION, INC.
2821 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. Dwg NO.
D OSUV8 B67-43001 REV. B
SCALE: #1: SHEET 21 of 45

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 224024

REFERENCE ONLY A

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ORIGINAL